

Forets hélicoïdaux

Gühring



HSS foret standard - Queue cylindrique

DIN 338 type N

- Coupe à droite
- Affûtage à dépouille tronconique
- Angle d'affûtage: 118°
- **Application:**
 - Traité vapeur: acier et fonte
 - Revêtement TiN: acier allié ou non allié, fonte, graphite

Ø mm	L mm	L de coupe mm	N° de Cde Exécution	
			N° 205 Traité vapeur	N° 651 Revêtement TiN
0,20	19	2,5	00.88.12.82	09.91.46.12
0,25	19	3	09.94.75.50	09.97.05.86
0,30	19	3	06.53.83.05	10.03.48.50
0,35	19	4	06.53.84.06	-
0,40	20	5	06.53.86.08	10.12.78.10
0,45	20	5	06.53.87.09	-
0,50	22	6	06.60.47.87	10.25.39.10
0,55	24	7	06.53.88.10	-
0,60	24	7	06.60.48.88	10.36.50.54
0,65	26	8	06.53.89.11	-
0,70	28	9	06.53.90.12	10.43.95.23
0,75	28	9	06.53.91.13	10.48.85.28
0,80	30	10	06.60.49.89	10.54.56.17
0,85	30	10	06.53.92.14	-
0,90	32	11	06.61.06.49	10.61.75.57
0,95	32	11	06.53.93.15	-
1,00	34	12	06.51.56.69	00.91.60.42
1,05	34	12	06.53.94.16	-
1,10	36	14	06.53.29.48	00.91.61.43
1,15	36	14	06.53.95.17	-
1,20	38	16	06.52.51.67	00.91.62.44
1,25	38	16	06.53.96.18	09.97.06.87
1,30	38	16	06.61.07.50	00.91.63.45
1,35	40	18	06.53.97.19	-
1,40	40	18	06.61.08.51	00.91.64.46
1,45	40	18	06.53.98.20	-
1,50	40	18	06.51.51.64	00.91.65.47
1,55	43	20	06.53.99.21	-
1,60	43	20	06.51.95.11	00.91.66.48
1,65	43	20	06.54.00.22	-
1,70	43	20	06.52.28.44	00.91.67.49
1,75	46	22	06.60.82.25	10.48.86.29
1,80	46	22	06.52.52.68	00.91.68.50
1,85	46	22	06.54.01.23	-
1,90	46	22	06.61.09.52	00.91.69.51
1,95	49	24	06.54.02.24	-
2,00	49	24	06.51.45.58	00.91.70.52
2,10	49	24	06.52.07.23	00.91.71.53
2,20	53	27	06.51.90.06	00.91.72.54
2,25	53	27	08.69.64.52	00.91.73.55
2,30	53	27	06.52.08.24	00.91.74.56
2,40	57	30	06.51.69.82	00.91.75.57
2,50	57	30	06.51.42.55	00.91.76.58
2,60	57	30	06.52.17.33	00.91.77.59
2,70	61	33	06.52.09.25	00.91.78.60
2,75	61	33	08.69.69.57	00.91.79.61
2,80	61	33	06.61.19.62	00.91.80.62
2,90	61	33	06.52.53.69	00.91.81.63
3,00	61	33	06.51.41.54	00.91.82.64
3,10	65	36	06.52.54.70	00.91.83.65

Ø mm	L mm	L de coupe mm	N° de Cde Exécution	
			N° 205 Traité vapeur	N° 651 Revêtement TiN
3,20	65	36	06.51.66.79	00.91.84.66
3,25	65	36	08.69.75.63	00.91.85.67
3,30	65	36	06.51.74.87	00.91.86.68
3,40	70	39	06.61.20.63	00.91.87.69
3,50	70	39	06.51.46.59	00.91.88.70
3,60	70	39	06.52.55.71	00.91.89.71
3,70	70	39	06.52.34.50	00.91.90.72
3,75	70	39	08.69.78.66	00.91.91.73
3,80	75	43	06.52.16.32	00.91.92.74
3,90	75	43	06.53.60.79	00.91.93.75
4,00	75	43	06.51.47.60	00.91.94.76
4,10	75	43	06.61.21.64	00.91.95.77
4,20	75	43	06.51.59.72	00.91.96.78
4,25	75	43	10.70.61.70	00.91.97.79
4,30	80	47	06.52.10.26	00.91.98.80
4,40	80	47	06.61.22.65	00.91.99.81
4,50	80	47	06.51.48.61	00.92.00.82
4,60	80	47	06.61.23.66	00.92.01.83
4,70	80	47	06.61.24.67	00.92.02.84
4,75	80	47	08.69.82.70	00.92.03.85
4,80	86	52	06.53.40.59	00.92.04.86
4,90	86	52	06.61.25.68	00.92.05.87
5,00	86	52	06.51.43.56	00.92.06.88
5,10	86	52	06.51.91.07	00.92.07.89
5,20	86	52	06.51.85.01	00.92.08.90
5,25	86	52	08.69.86.74	00.92.09.91
5,30	86	52	06.52.19.35	00.92.10.92
5,40	93	57	06.52.56.72	00.92.11.93
5,50	93	57	06.51.52.65	00.92.12.94
5,60	93	57	06.61.26.69	00.92.13.95
5,70	93	57	06.52.57.73	00.92.14.96
5,75	93	57	10.46.21.55	00.92.15.00
5,80	93	57	06.52.58.74	00.92.16.01
5,90	93	57	06.61.27.70	00.92.17.02
6,00	93	57	06.51.44.57	00.92.18.03
6,10	101	63	06.61.28.71	00.92.19.04
6,20	101	63	06.52.11.27	00.92.20.05
6,25	101	63	08.69.91.79	00.92.21.06
6,30	101	63	06.61.29.72	00.92.22.07
6,40	101	63	06.61.30.73	00.92.23.08
6,50	101	63	06.51.50.63	00.92.24.09
6,60	101	63	06.52.59.75	00.92.25.10
6,70	101	63	06.52.60.76	00.92.26.11
6,75	109	69	08.69.94.82	10.48.87.30
6,80	109	69	06.51.75.88	00.92.27.12
6,90	109	69	06.61.31.74	00.92.28.13
7,00	109	69	06.51.54.67	00.92.29.14
7,10	109	69	06.61.32.75	00.92.30.15
7,20	109	69	06.54.05.27	00.92.31.16
7,25	109	69	08.69.97.85	00.92.32.17

Ø mm	L mm	L de coupe mm	N° de Cde Exécution	
			N° 205 Traité vapeur	N° 651 Revêtement TiN
7,30	109	69	06.61.33.76	00.92.33.18
7,40	109	69	06.61.34.77	00.92.34.19
7,50	109	69	06.51.67.80	00.92.35.20
7,60	117	75	06.61.35.78	00.92.36.21
7,70	117	75	06.61.36.79	00.92.37.22
7,75	117	75	08.70.00.88	00.92.38.23
7,80	117	75	06.61.37.80	00.92.39.24
7,90	117	75	06.61.38.81	00.92.40.25
8,00	117	75	06.51.60.73	00.92.41.26
8,10	117	75	06.52.61.77	00.92.42.27
8,20	117	75	06.61.39.82	00.92.43.28
8,25	117	75	08.70.03.91	00.92.44.29
8,30	117	75	06.61.40.83	00.92.45.30
8,40	117	75	06.52.20.36	00.92.46.31
8,50	117	75	06.51.81.94	00.92.47.32
8,60	125	81	06.52.62.78	00.92.48.33
8,70	125	81	06.52.14.30	00.92.49.34
8,75	125	81	08.70.05.93	00.92.50.35
8,80	125	81	06.52.30.46	00.92.51.36
8,90	125	81	06.52.63.79	00.92.52.37
9,00	125	81	06.51.70.83	00.92.53.38
9,10	125	81	06.52.64.80	00.92.54.39
9,20	125	81	06.52.65.81	00.92.55.40
9,25	125	81	08.70.07.95	26.45.24.05
9,30	125	81	06.61.41.84	00.92.56.41
9,40	125	81	06.61.42.85	00.92.57.42
9,50	125	81	06.51.84.00	00.92.58.43
9,60	133	87	06.61.43.86	00.92.59.44
9,70	133	87	06.61.44.87	00.92.60.45
9,75	133	87	10.46.22.56	00.92.61.46
9,80	133	87	06.52.77.93	00.92.62.47
9,90	133	87	06.52.66.82	00.92.63.48
10,00	133	87	06.51.64.77	00.92.64.49
10,10	133	87	06.61.10.53	09.75.74.89
10,20	133	87	06.52.06.22	00.92.65.50
10,25	133	87	08.70.10.01	00.92.66.51
10,30	133	87	08.70.11.02	10.03.49.51
10,40	133	87	08.70.12.03	10.12.79.11
10,50	133	87	06.51.73.86	00.92.67.52
10,60	133	87	08.70.16.07	10.36.51.55
10,70	142	94	08.70.17.08	10.43.96.24
10,75	142	94	08.70.19.10	00.92.68.53
10,80	142	94	06.61.11.54	00.92.69.54
10,90	142	94	08.70.18.09	10.61.76.58
11,00	142	94	06.51.87.03	00.92.70.55
11,10	142	94	08.70.23.14	09.75.75.90
11,20	142	94	06.61.12.55	09.91.47.13
11,25	142	94	08.70.25.16	00.92.71.56
11,30	142	94	08.70.26.17	10.03.50.52
11,40	142	94	08.70.27.18	-
11,50	142	94	06.52.27.43	00.92.72.57
11,60	142	94	08.70.31.22	26.44.96.74
11,70	142	94	08.70.32.23	10.43.97.25
11,75	142	94	08.70.29.20	00.92.73.58
11,80	142	94	06.61.13.56	10.54.57.18
11,90	151	101	08.70.33.24	10.61.77.59
12,00	151	101	06.52.05.21	00.92.74.59
12,10	151	101	08.70.35.26	09.75.76.91
12,20	151	101	06.61.14.57	09.91.48.14
12,25	151	101	08.70.36.27	09.97.07.88
12,30	151	101	06.61.15.58	00.92.75.60
12,40	151	101	08.70.37.28	10.12.81.13
12,50	151	101	06.51.98.14	00.92.76.61
12,60	151	101	08.70.40.31	10.36.52.56
12,70	151	101	08.70.41.32	10.43.98.26
12,75	151	101	08.70.38.29	-

Ø mm	L mm	L de coupe mm	N° de Cde Exécution	
			N° 205 Traité vapeur	N° 651 Revêtement TiN
12,80	151	101	06.61.16.59	10.54.58.19
12,90	151	101	08.70.42.33	10.61.78.60
13,00	151	101	06.52.29.45	00.92.77.62
13,10	151	101	08.70.45.36	09.75.77.92
13,20	151	101	06.53.43.62	09.91.49.15
13,25	160	108	08.70.43.34	-
13,30	160	108	08.70.46.37	10.25.40.11
13,40	160	108	10.10.58.81	-
13,50	160	108	06.53.06.25	-
13,60	160	108	10.34.13.11	-
13,70	160	108	08.70.47.38	-
13,75	160	108	08.70.49.40	-
13,80	160	108	06.61.49.92	-
13,90	160	108	10.59.76.52	-
14,00	160	108	06.52.85.04	09.51.13.53
14,10	169	114	09.73.12.21	-
14,20	169	114	09.88.36.90	-
14,25	169	114	08.70.50.41	09.97.09.90
14,30	169	114	10.00.95.88	-
14,40	169	114	10.10.59.82	-
14,50	169	114	06.52.86.05	10.25.41.12
14,60	169	114	10.34.14.12	-
14,70	169	114	10.41.50.69	-
14,75	169	114	06.61.17.60	-
14,80	169	114	10.51.67.19	-
14,90	169	114	10.59.77.53	-
15,00	169	114	06.53.07.26	09.51.14.54
15,10	178	120	09.73.13.22	-
15,20	178	120	09.88.37.91	-
15,25	178	120	08.70.52.43	09.97.10.91
15,30	178	120	10.00.96.89	-
15,40	178	120	10.10.60.83	-
15,50	178	120	06.53.08.27	10.25.42.13
15,60	178	120	10.34.15.13	-
15,70	178	120	06.54.03.25	-
15,75	178	120	06.54.04.26	10.48.90.33
15,80	178	120	10.51.68.20	-
15,90	178	120	10.59.78.54	-
16,00	178	120	06.61.18.61	09.51.15.55
16,50	184	125	10.19.44.94	-
17,00	184	125	09.37.34.32	-
17,50	191	130	10.19.45.95	-
18,00	191	130	09.84.74.19	-
18,50	198	135	10.19.46.96	-
19,00	198	135	09.84.75.20	-
19,50	205	140	10.19.47.00	-
20,00	205	140	09.37.35.33	-